

Work Order ID 106558

106558

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Item ID: D135-751-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Wearplate EC 135 Skidtube

Start Date: 9/06/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/10/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D135-751	Rev B
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100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <u>M.D.</u>	0.00							
Document Control	Photocopy bluefile & type labels per PPPD135-751-043								

3/9/11 DAS 06 8-8

1x [Signature] BG 13-9-9

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

1x [Signature] 13-09-9

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

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1x _____

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Item ID: D135-751-043 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Wearplate EC 135 Skidtube
 Start Date: 9/06/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/10/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D135-751-043 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1 8 13-9-11

13/9/11

U130911

Picklist Print

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Work Order ID: 106558
 Parent Item: D135-751-043
 Parent Item Name: Wearplate EC 135 Skidtube

Start Date: 9/06/13
 Start Qty: 1.00

Required Date: 9/10/13
 Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-12-18 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A Bolt		Purchased	No			120	Each	4,981.0000	38	38			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20							
				122814		20							
				ST512		4961							
				125388		2376							
				M126105		585							
				M126765		2000							
AN960C10L Washer	NAS1149C0332R	Purchased	No			120	Each	0.0000	38	38			
D3508-1 Stainless Steel Wearplate Fwd		Manufactured	No			120	Each	5.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		5							
				87354		5							
D3508-3 STAINLESS STEEL WEARPLATE FWD CENTER		Manufactured	No			120	Each	11.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP002		11							
				38527		1							
				98964		10							
D3508-5 Stainless Steel Wearplate Center Aft		Manufactured	No			120	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP002		7							
				88481		7							

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Picklist Print

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Work Order ID: 106558
Parent Item: D135-751-043
Parent Item Name: Wearplate EC 135 Skidtube

Start Date: 9/06/13

Required Date: 9/10/13

Start Qty: 1.00

Required Qty: 1.00

D3508-7
Stainless Steel Wearplate Aft

Manufactured No

120 Each 14.0000

1 1 28 13-09-9 26 89 D4

Location

Loc Qty

Loc Code

FP002

14

76265

1

89839

1

91292

12

1X

D3512-1
Stainless Steel Wearplate

Manufactured No

120 Each 9.0000

2 2 28 26 89 D4

Location

Loc Qty

Loc Code

FG

2

89154

2

ST500

7

100334

2

100628

2

99646

3

2X

D3558-1
Gasket Fwd

Manufactured No

120 Each 28.0000

1 1 28 26 89 D4

Location

Loc Qty

Loc Code

FP001

28

50925

1

73561

3

84090

24

1X

D3558-3
Gasket Center Fwd

Manufactured No

120 Each 19.0000

1 1 28 26 89 D4

Location

Loc Qty

Loc Code

FG

1

89649

1

FP001

18

71651

1

87161

14

89649

3

1X

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Work Order ID: 106558
 Parent Item: D135-751-043
 Parent Item Name: Wearplate EC 135 Skidtube

Start Date: 9/06/13

Required Date: 9/10/13

Start Qty: 1.00

Required Qty: 1.00

D3558-5
 Gasket Center Aft

Manufactured No

120 Each 20.0000

1 1

13-09-9 28 68

Location

Loc Qty

Loc Code

FP001

20

87719

8

89651

12

1X

D3558-7
 Gasket Aft

Manufactured No

120 Each 9.0000

1 1

13-09-9 28 68

Location

Loc Qty

Loc Code

FG

1

86037

1

FP001

8

75249

1

86037

1

99001

6

1X

22

22

22

5.0 PARTS LIST

13/9/11 BAS
06
9-88

Item	Qty -011	Qty -041	Qty -043	Qty -101	Part Number	Description
	X				D135-751-011	SKIDTUBE INSTALLATION
	1	X			D135-751-041	REPLACEMENT SKIDTUBE
			X		D135-751-043	WEARPLATE KIT
				X	D135-751-101	SKIDTUBE EXTENSION KIT
1		1			D3507-041	SKIDTUBE ASSEMBLY
2	4				**BRS8-96/48SZ-M8-W2	CLAMP
3	8				**LN9038-08032	SCREW
4		1			*D2965	CAP
5		1			*D2965-3	CAP
6		2			***AELS-1032-130	INSERT
7		2			***AELS-1032-225	INSERT
8		2			*AN3C5A	BOLT
9		2			*AN960C10L	WASHER
10		2			*AN526C1032-10	SCREW
20A		1			*D3508-1	WEARPLATE
20B		1			*D3558-1	GASKET
21A		1			*D3508-3	WEARPLATE
21B		1			*D3558-3	GASKET
22A		1			*D3508-5	WEARPLATE
22B		1			*D3558-5	GASKET
23A		1			*D3508-7	WEARPLATE
23B		1			*D3558-7	GASKET
24		38			*AELS-1032-130	INSERT
25	8	30	38		*AN3C4A	BOLT
26	8	30	38		*AN960C10L	WASHER
27	2		2		D3512-1	WEARPLATE
30		1			*AELS-1032-225	INSERT
31		1			*AN3C4A	BOLT
32		1			*AN960C10L	WASHER
40		4			*D3492-041	PLUG ASSEMBLY
41		4			***NAS1611-010	O-RING
42		2			*D3492-047	PLUG ASSEMBLY
43		2			***NAS1611-007	O-RING
44		4			*D3506-1	DOUBLER
45		8			*MS20601AD4W3	RIVET
46		2			*D3506-3	DOUBLER
47		4			*MS20601AD4W3	RIVET
48		4			*D3492-043	PLUG ASSEMBLY
49		4			***NAS1611-013	O-RING
50				1	D3510-041	INSERT ASSEMBLY
51				2	***AELS-1032-130	INSERT
52				6	***AELS-1032-225	INSERT
53				2	***ALS4-428-165	INSERT
54				2	AN4C7A	BOLT
55				2	AN960C416L	WASHER
56				2	AN3C4A	BOLT
57				8	AN3C7A	BOLT
58				10	AN960C10L	WASHER

* PART IS INCLUDED WITH D3507-041 SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: C

Date: 07.09.20

